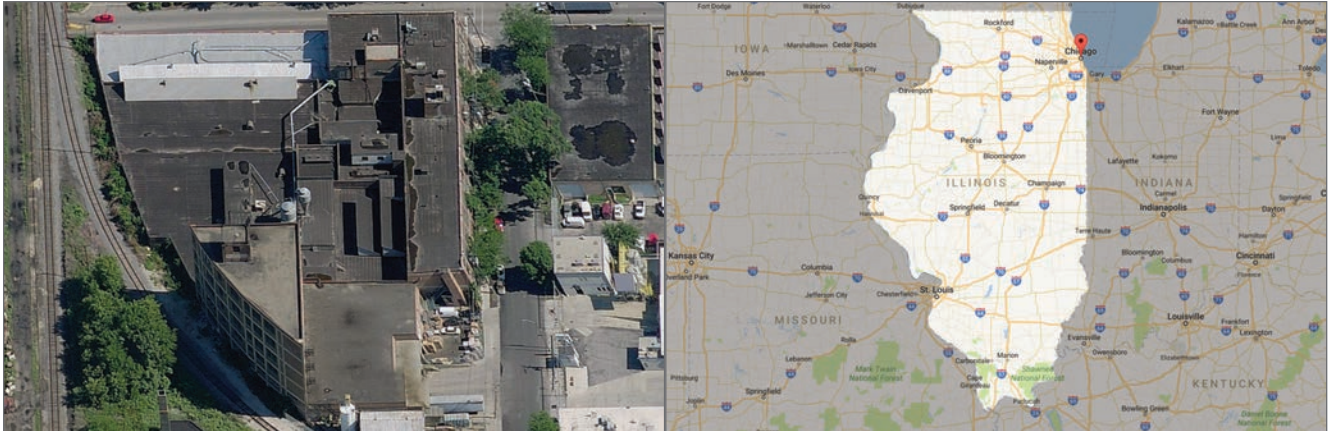


Chicago Mill Converting



Location:
Chicago, IL

Certifications:
 ✓ FSC®, SFI® and PEFC® Chain of Custody Standard for Recycled Paper

Product Offerings:
 ✓ Unitized panels & spines
 ✓ Game board
 ✓ FiberWrap®
 ✓ Foam sheets & panels
 ✓ CTS panels & strips

Unitizing Material:
 (i.e. hinge or full top caliper)
 ✓ Special R (tape/top ply, Kraft – .010" caliper)

- ✓ Tyvek®
- ✓ Vinyl
- ✓ Scrim vinyl
- ✓ Top ply (.020" caliper)
- ✓ Black tape
- ✓ Clay (White) top ply
- ✓ Mottled White top ply
- ✓ Kraft liner (recycled or virgin)

Round Corners:
 1/4", 5/16", 3/8", 7/16", 1/2", 5/8" (inline)

Foam Thickness:
 3/32", 1/8", 3/16", 5/32", 1/4"

Tolerances:
 ✓ Flyknife: ±1/4", -1/8"
 ✓ Punch Press: ±1/32"

Spines:
 (within the unitize configuration)
 ✓ Minimum: 3/8"
 ✓ Maximum: 4"

Spacing:
 (within the unitize configuration)
 ✓ Minimum: 1/6"

Roll Winder:
 ✓ Standard Caliper: .046"
 ✓ Standard Width: 32" and 38"
 ✓ Standard Length: 1200" (100 feet)

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Punch Press

Width	Length
Maximum: 42-1/2" w/o corners	Maximum: (FiberWrap®) 300"
Maximum: 35-1/8" with corners	Maximum: (unitize) 24-3/4"
Minimum: 11-1/2" with corners	Minimum: 6-7/16" with corners
Minimum: 4-1/2" w/o corners	Minimum: 4-1/2" w/o corners
Tolerance ± 1/32"	

Flyknife (sheets)

Width	Length
Maximum: 48"	Maximum: 240"
Minimum: 5-1/4"	Minimum: 24"
Tolerances +1/4", -1/8"	

IP Slitter

- ✓ Caliper Range: .050" – .188"
- ✓ Width:
 - Minimum: 3" = 14 lines
 - Maximum: 26-1/2" = 2 lines
- ✓ Length:
 - Minimum: 5"
 - Maximum: 16"
- ✓ Tolerance +/- 1/32"

📍 For more information: 1-800-858-1438