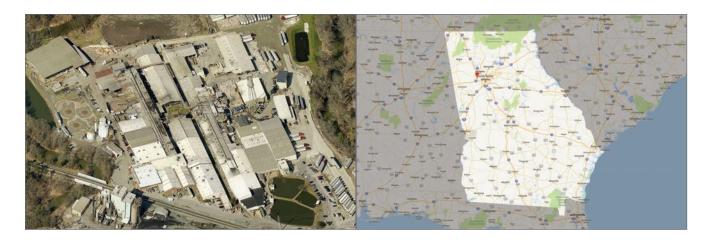


# **Austell Boxboard Mill #1 and Specialty Converting**



### Location:

Austell, GA

## Trim:

93-1/4"

## **Sheets:**

- ✓ Max length 80"
- ✓ Max width 82"

## **Caliper Range**

✓ .020 - .070

#### **Certifications:**

- ✓ FSC®, SFI® and PEFC® Chain of Custody Standard for Recycled Paper
- ✓ FDA® Compliant for Dry Food Packaging
  - 21 CFR 176.170
  - 21 CFR 176.18
  - 21 CFR 176.260
- ✓ RPTA 100% Certified
- ✓ UL HB 94 Certified (.045 and .060)

# **Product Offerings:**

- ✔ Plain Chip\*
- ✔ Printer's Chip
- ✓ StaSquare 32\*
- ✓ White Vat\*
- ✓ Kraftex\*
- ✓ Binder Chip\*
- ✓ Val-16\*, 30\*
- ✓ EverFlat\*
- ✔ Blue Puzzle
- Bending Chip
- Partition Chip
- ✓ Colors by Request
- ✔ Plain Chip HP
- ✓ Litho Grades
- ✓ Can Separator (FDA)
- ✓ Flame Retardant
- ✓ White Vat Double Lined

## **Converting:**

- ✓ Sheets: In-line with paper machine
- Pasting
- Precision Cutting
- Specialty Converting
- Separator Sheets

### **5 FC Formers**

Sheet Width	Minimum 17" – Maximum 82" (Maximum 5 cuts across web)
Sheet Length	Minimum 21" – Maximum 80" (Can cut 2 different lengths in-line)

<sup>\*</sup> Available pasted



# Uncoated Recycled Paperboard (URB) and Specialty Converting Mill

# Austell Boxboard Mill #1 page 2

## SPECIALITY CONVERTING

Key Markets Supplied: 3 Ring Binders, Furniture Market, Hard Cover Book, Confectionery, Desk Calendars, Separator Sheets

## **CONVERTING DEPARTMENT CAPABILITIES**

## **Sheet Pasters (3)**

Sizes	Calipers
Minimum Width: 17"	Minimum: .065"
Maximum Width: 49"	Maximum to ream cut: .270"
Minimum Length: 31"	Maximum to rotary cut: .160"
Maximum Length: 80"	Maximum untrimmed: N/A

# Ream (Guillotine) Cutters (4)

Tolerances	Calipers
Ream Cut: ± 1/8"	Minimum: .020"
Maximum: .270"	

## **Rotary Cutters (6)**

	Sizes	Calipers
Panel Size Min	3-7/8" x 5"	Minimum: .060"
Panel Size Max	23-1/2" x 55"	Maximum: .160"
Master Sheet In- Feed	31" min. width and 31" min. length	
Master Sheet In- Feed	52" max. width and 55" max. length	
Tolerances	± 1/32"	

## Hobbs

## Round Corners - (Intergrated and Manual)

Radius Capability 3 mm, 1/8", 1/4", 5/16", 3/8", 1/2"

## Grooving

	Maximum Width	Groove Width	Minimum Spine Width	Minimum Caliper	Maximum Caliper
Plowing Groover	49"	3/16", 1/4", 5/16", 3/8", 1/2"	5/8"	.100"	.200"

**♀** For more information: 1-800-858-1438



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