

Taylor's Paperboard and Specialty Converting



Location:

Taylor's, SC

Trim:

108"

Caliper Range:

.018" – .060"

Rolls:

- ✓ Widths – 2" or greater
- ✓ 37" – 72" diameters
- ✓ 4", 6", 8" and 12" cores
- ✓ Ribbon slit tolerance: $\pm 1/32$ "

Sheets:

- ✓ Width: Min – 17" Max – 106"
- ✓ Length: Min – 28" Max – 96"

Certifications:

- ✓ FSC®, SFI® and PEFC® Chain of Custody Standard for Recycled Paper
- ✓ FDA® Compliant for Dry Food Packaging
 - 21 CFR 176.170
 - 21 CFR 176.18
 - 21 CFR 176.260
- ✓ RPTA 100% Certified

Product Offerings:

- ✓ Tubing Grades
 - Ultra
 - Ultrex
- ✓ Cara M Puzzle
- ✓ Cara M Puzzle Blue
- ✓ White Vat
- ✓ Plain Chip
- ✓ Printer's Chip
- ✓ Black Chip
- ✓ Double Lined Suntan
- ✓ Bending Chip
- ✓ Folding and Set-Up Boxboard
- ✓ White Lined
- ✓ ES Cream®
- ✓ Specialty Colors/Grades
- ✓ Laminated Paperboard
- ✓ Black chip – double-lined solid fill
- ✓ StaSquare
- ✓ Kraftex
- ✓ Partition Chip
- ✓ Specialty Converting

Taylors Paperboard *page 2*

Key Markets Supplied: 3 Ring Binders, Furniture Market, Hard Cover Book, Confectionery, Desk Calendars, Puzzles

Converting Department Capabilities	Sizes	Calipers	Tolerances
Sheet Pastors (1)	Minimum Width = 21"	Minimum = .070"	
	Maximum Width = 60"	Maximum to ream cut = .270"	
	Minimum Length = 30"	Maximum to rotary cut = .150"	
	Maximum Length = 82"	Maximum untrimmed = 0.500"	
Ream (Guillotine) Cutters (3)	Minimum Width = 1/2"	Minimum = .020"	Ream Cut = ± 1/8"
	Maximum Width = 90"	Maximum = .270"	
	Minimum Length = 2"		
	Maximum Length = 85"		
Rotary Cutters (1)	Panel Size Minimum = 4.25" x 6"	Minimum = .060"	
	Panel Size Maximum = 48" x 15"	Maximum = .150"	
	Master Sheet In-Feed: 35" min Width and 35" min Length		
	Master Sheet In-Feed: 48" max Width and 53" max Length		± 1/32"
Roll Laminator	Minimum Width = 21"	Minimum = .040"	
	Maximum Width = 58"	Maximum = .150"	
	Minimum Length = 32"		
	Maximum Length = 80"		
	2 ply – to 5-ply		Cut Tolerance ± 1/4"
	Maximum roll OD = 72" Cores on 4" or 12"		
Offline Sheeter	Minimum Width = 22"	Minimum = .012"	
	Maximum Width = 56"	Maximum = .030"	
	Minimum Length = 32"		
	Maximum Length = 72"		
	Maximum roll weight = 3,500 lbs. Maximum roll OD = 68"		Cores on 4" or 12" Slit in line – trim 2 sides

📍 For more information: 1-800-858-1438