



# GREIF 2023 Certificates

## Global Industrial Packaging Facilities – North America

Facility	Country	Products Produced	Quality	Safety	Environmental	Food Safety	Other
Belleville	Canada	Plastic Drums	ISO 9001:2015				
Cuernavaca	Mexico	Steel, Fibre	ISO 9001:2015			GMP	
Monterrey	Mexico	Steel Drums	ISO 9001:2015			GMP	
Alsip	United States	Steel Drums	ISO 9001:2015			GMP	
Alsip IBC	United States	IBC	ISO 9001:2015			SQF Level 2	
Arkadelphia	United States	Reconditioned Steel Drums					
Auburndale	United States	Steel Drums	ISO 9001:2015			SQF Level 2	
Bradley	United States	Plastic Drums	ISO 9001:2015			GMP	
Charlotte	United States	Fibre Drums	ISO 9001:2015			GMP	
Chino	United States	Warehouse					
Delta - Baytown	United States	Lube	ISO 9001:2015				
Delta - Cincinatti	United States	Lube	ISO 9001:2015				
Delta - Houston	United States	Lube	ISO 9001:2015				
Delta - St. Gabriel	United States	Lube	ISO 9001:2015				
Englishtown	United States	Fibre Drums	ISO 9001:2015			GMP	
Florence	United States	Steel Drums	ISO 9001:2015			GMP	
Fontana	United States	Steel Drums	ISO 9001:2015			GMP	
Hazleton	United States	Plastic Drums	ISO 9001:2015			SQF Level 2	
Houston Plastic	United States	Plastic Drums	ISO 9001:2015			GMP	
Houston-HS1	United States	Steel Drums	ISO 9001:2015			GMP	
Houston-HS2	United States	Steel & Fibre Drums	ISO 9001:2015			GMP	
Houston-IBC	United States	IBC	ISO 9001:2015			GMP	
Lavonia	United States	Plastic Drums & IBC	ISO 9001:2015			SQF Level 2	
Lithonia	United States	Fibre Drums	ISO 9001:2015			SQF Level 2	
Laminator Lithonia	United States						
Lockport	United States	Plastic Drums	ISO 9001:2015			SQF Level 2	TfS Audit Score: 98%
Merced	United States	Steel Drums	ISO 9001:2015			SQF Level 2	
Midland	United States	Warehouse					
Morgan Hill	United States	Fibre Drums	ISO 9001:2015			GMP	

Mt. Sterling	United States	Plastic Drums	ISO 9001:2015			GMP	
Naperville	United States	Fibre Drums	ISO 9001:2015			SQF Level 2	TfS Audit Score: 100%
Oak Creek	United States	Reconditioned Steel Drums					
St. Francis	United States	Reconditioned Steel and Plastic Drums					
Van Wert	United States	Fibre Drums	ISO 9001:2015			GMP	
Warminster	United States	Steel Drums	ISO 9001:2015			GMP	
Windsor Locks	United States	Fibre Drums	ISO 9001:2015			GMP	
Winfield	United States	Steel Drums	ISO 9001:2015			GMP	
Wright City	United States	Fibre Drums	ISO 9001:2015			GMP	

## Global Industrial Packaging Facilities – Latin America

Facility	Country	Products Produced	Quality	Safety	Environmental	Food Safety	Other
Campana	Argentina	Plastic Jerrycans & Injected Pails	ISO 9001:2015				TfS Audit Score:83%
San Juan	Argentina	Plastic Drums					
Tigre	Argentina	Steel Drums, Steel Pails, Plastic Drums, Plastic Jerrycans, Water Bottles	ISO 9001:2015			HACCP Certified	
Aratu	Brazil	Steel Drums	ISO 9001:2015			GMP implemented	
Esteio	Brazil	Steel Drums	ISO 9001:2015			GMP/HAACP implemented	
Londrina	Brazil	Plastic Jerrycans	ISO 9001:2015				
Manaus	Brazil	Plastic Jerrycans, PLASTICAP™	ISO 9001:2015			FSSC22000	
Santo Amaro	Brazil	Plastic Jerrycans & Steel Drums	ISO 9001:2015				
Rio de Janeiro	Brazil	Steel Drums	ISO 9001:2015				
Pudahuel	Chile	Steel Drums, Conical Drums	ISO 9001:2015			NCH2861:2004 HACCP	
		Water Bottles, Plastic Jerrycans	ISO 9001:2015			FSSC22000:2005 ISO 22000 TS220002-4:2013	
Bogota	Colombia	Steel Drums, Plastic Jerrycans, Water Bottles	ISO 9001:2015	ISO 45001:2018		GMP implemented	
San José	Costa Rica	Steel Drums	ISO 9001:2015				
Amatitlán	Guatemala	Steel Drums					

## Global Industrial Packaging Facilities – EMEA

Facility	Country	Products Produced	Quality	Safety	Environmental	Food Safety	Other
Arzew	Algeria	Steel Drums					
Vienna-LCS	Austria	Washed & Reconditioned IBCs, Plastic Drums	ISO 9001:2015				
Lier	Belgium	Large Steel & Plastic Drums	ISO 9001:2015			FSSC22000 v5.1 (plastic drums) ISO22000:2018, ISO/TS 22002-4:2013	UN Certification SGP Audit (Coca-Cola)
Ghent	Belgium	Large & Intermediate Steel Drums	ISO 9001:2015				UN Certification
Ustí nad Labem	Czech Republic	Large & Small Steel Drums	ISO 9001:2015	ISO 45001:2018	ISO 14001:2015		TfS Audit Score: 95% Intertek Safety: 97%
Sadat City	Egypt	Steel Drums	ISO 9001:2015				UN Certification
Le Grand-Quevilly	France	Steel Drums, Small & Medium Plastic Drums	ISO 9001:2015			FSSC22000 V5.1 (blow molding)	UN Certification SMETA 4-Pillars
Lille	France	Washed Plastic Drums, Reconditioned IBCs & Plastic Drums	ISO 9001:2015				UN Certification
Laudun	France	Steel Drums	ISO 9001:2015				UN Certification
Hamburg	Germany	Large & Small Steel Drums	ISO 9001:2015		ISO 14001:2015 ISO 50001:2011		
Köln	Germany	Large Steel Drums	ISO 9001:2015		ISO 14001:2015 ISO 50001:2011	FSSC22000 V5.1 headquarter	TFS-Audit Score 98%
Mendig	Germany	New IBCs, Washed & Reconditioned IBCs	ISO 9001:2015		ISO 14001:2015 ISO 50001:2011	FSSC22000 V5.1	Kosher/Halal TFS-Audit Score 98%
Mandra	Greece	Steel Drums	ISO 9001:2015			EN 15593	UN Certification
Almásfüzitő	Hungary	Large & Small Steel Drums	ISO 9001:2015				UN Certification
Ein Hahoresch	Israel	Steel Drums, Plastic Drums, Plastic Jerrycans, IBCs, Fibre Drums,	ISO 9001:2015			Israeli standard 5113 - Plastic materials in contact with food	Israeli standard 2302 part B - transportation of dangerous goods

		Reconditioned Steel Drums					BAM- QAP Recognition for few design packaging
Bottanuco	Italy	Plastic IBCs, Jerrycans, Plastic Drums, Accessories for GCube	ISO 9001:2015			FSSC 22000 (accessories)	- BAM - QS recognition for production of Plastic IBCs, Jerrycans, Drums - Recognized by TCPI and BVI for packaging testing
Castenedolo	Italy	Plastic IBCs, Plastic Jerrycans, Plastic Drums	ISO 9001:2015				- BAM - QS recognition for production of Plastic IBCs, Jerrycans, Drums - Recognized by TCPI and BVI for packaging testing
Melzo	Italy	Steel Drums	ISO 9001:2015				Recognized by TCPI and BVI for packaging testing
Mombasa	Kenya	Steel Drums	ISO 9001:2015				UN Certification
Casablanca	Morocco	Plastic Drums, Jerrycans, Large Steel Drums	ISO 9001: 2015				
Vreeland	Netherlands	Large & Intermediate Steel Drums	ISO 9001:2015				UN Certification
Europoort	Netherlands	Large Steel Drums	ISO 9001/2015			FSSC 22000	TfS Audit Score: 97%. Recognized by TCPI and BVI for packaging testing.
Ede	Netherlands	New IBCs	ISO 9001: 2015			FSSC 22000 V5	UN Certification; Kosher/Halal; ISO8573: 2010
Ede-Tholu	Netherlands	Washed & Reconditioned IBCs	ISO 9001: 2015		OVAM; NIWO		UN Certification
Rybnik	Poland	Large Steel Drums, WB	ISO 9001:2015			EN 15593:2010	UN Certification
Póvoa	Portugal	Steel Drums	ISO 9001:2015			ISO 22000:2018	
Angarsk	Russia	Large Steel Drums	ISO 9001:2015				UN Certification (from Perm)
Omsk	Russia	Large Steel Drums, CLVRs	ISO 9001:2015				UN Certification (from Perm) - LD

Beloyarsky	Russia	Large Steel Drums	ISO 9001:2015				UN Certification (from Perm)
Perm	Russia	Large Steel Drums	ISO 9001:2015				UN Certification
Vologda	Russia	Large Steel Drums	ISO 9001:2015				UN Certification
Volgograd	Russia	Large Steel Drums, Conical Drums	ISO 9001:2015				UN Certification (from Vologda) - LD
Kazan	Russia	IBCs	ISO 9001:2015				UN Certification
Ryazan	Russia	CLVRs	ISO 9001:2015				
Kaluga	Russia	Large Steel Drums	ISO 9001:2015				UN Certification (from Vologda)
		IBCs, Jerrycans	ISO 9001:2015				UN Certification
Riyadh	Saudi Arabia	Steel Drums	ISO 9001:2015				UN Certification
Jubail	Saudi Arabia	Steel Drums	ISO 9001:2015		NCEC certificate		UN Certification
Mobeni	South Africa	Steel Drums, Large Plastic Drums	ISO 9001:2015				UN Certification
Vanderbiljpark	South Africa	Steel Drums, Jerrycans	ISO 9001:2015				UN Certification
Don Benito	Spain	Steel Drums	ISO 9001:2015			ISO 22000:2018	
Martorell	Spain	Steel Drums	ISO 9001:2015				
San Roque	Spain	Steel Drums, IBCs	ISO 9001:2015			FSSC 22000	
Falkenberg	Sweden	Steel Drums, Plastic Drums, IBCs, Jerry cans	ISO 9001:2015		ISO 14001:2015	FSSC 22000 (IBCs)	UN Certification
Gebze	Turkey	Steel Drums	ISO 9001: 2015				UN Certification
Ellesmere Port	United Kingdom	Steel Drums & IBCs	ISO 9001:2015		ISO 14001:2015		UN Approved Test Station
Burton on Trent	United Kingdom	Steel Drums (All Sizes) & Stainless Steel	ISO 9001:2015		ISO 14001:2015		

## Global Industrial Packaging Facilities – APAC

Facility	Country	Products Produced	Quality	Safety	Environmental	Food Safety	Other
Caojing	China	Large Steel Drums, IBCs	ISO 9001:2015				TfS Audit Score: 80% UN Certification
		IBCs	CCS				CoWA
Taicang	China	Large Steel Drums	ISO 9001:2015				UN Certification
Tianjin	China	Large Steel Drums	ISO 9001:2015				SMETA / UN Certification
Huizhou	China	Large Steel Drums	ISO 9001:2015		ISO14001:2015	FSSC22000 V5.1	UN Certification
Zhuhai	China	Large Steel Drums	ISO 9001:2015				UN Certification
Delta	China	Drums & warehouse services	ISO 9001:2015				UN Certification
PJ	Malaysia	Large Steel Drums, Jerrycans	ISO 9001: 2015				UN Certification
Singapore	Singapore	Large and Small Steel Drums Plastic Drums, Jerrycans	ISO 9001:2015 ISO 9001:2015	ISO 45001:2018 ISO 45001:2018	ISO 14001:2015 ISO 14001:2015	FSSC22000 Plastic Drums & Jerrycans	UN Certification UN Certification
Vung Tau	Vietnam	Steel Drums	ISO 9001:2015				UN Certification



## Global Packaging Accessories Facilities

Facility	Country	Products Produced	Quality	Safety	Environmental	Food Safety	Other
Araucaria	Brazil	Plugs; Flanges; Closing rings; UNI-GRIP® spouts; PLASTICAP™ screwcaps; Tab-Seal® caps	ISO 9001:2015			FSSC 22000 v. 5.1 ISO 22000:2005 + ISO/TS 22002-4 + additional requirements	SMETA 4 PILLAR v 6.0, customer assessments (CC, PEPSICO, Bayer)
Zhenjiang	China	Steel, Light & Plastic Closures	ISO 9001:2015				
Rouen	France	PLASTICAP™ screwcaps; PLASTIPLUG™ plastic plugs; PLASTIROB® dispensing taps; CDS®1; CDS® 2 closed dispense system; Tab-Seal® caps; SambaCap™ seal caps	ISO 9001:2015			FSSC 22000 v. 5.0 (ISO 22000:2005 + ISO/TS 22002-4 + additional requirements)	SMETA 4 PILLAR Customer Assessments (CC)  FM, FDA IMS
Cologne	Germany	PLASTICAP™ screwcaps; PLASTICAP™ AGRO screwcaps; Measuring cups; Open Top lids; Fiber Drum lids; IBC Screwcaps; Special technical parts for packaging industry (pallet blocks, tools, gaskets, IBC corners....)	ISO 9001:2015		ISO 50001	In process to obtain GFSI	
Amsterdam	Netherlands	Steel Closures plugs and flanges; Metal Tab-Seal caps®	ISO 9001:2015				
Vreeland	Netherlands	TS paint factory; RDL® lacquers and drum linings	ISO 9001:2015				
Carol Stream	United States	PLASTICAP™ screwcaps; PLASTIPLUG™ plastic plugs; Tab-Seal® caps; SambaCap™ seal caps; BOA BAND™ rings; Plastic lids; Push-Lock™ caps; Polly-Vents™; EOP Edible Oil Plugs	ISO 9001:2015			ISO 22000:2005, FSSC 22000 V5- ISO TS 22002- 4:2013 (Packaging) and additional FSSC 22000 requirements	FM, FDA IMS

## Paper Packaging and Services Facilities – The Mill Group

Facility	Country	Products Produced	Quality	Safety	Environmental	Food Safety
Austell Paperboard #1 and #2	United States	Recycled Paperboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	RPTA FDA Certificate of Compliance
Cincinnati Paperboard	United States	Recycled Paperboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	RPTA FDA Certificate of Compliance
Fitchburg Containerboard	United States	Containerboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	RPTA FDA Certificate of Compliance
Los Angeles Paperboard	United States	Coated and Uncoated Recycled Paperboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	RPTA FDA Certificate of Compliance
Massillon	United States	Containerboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody	

					(FSC-C003539) PEFC Chain of Custody (C0035516-PE8)	
Ohio Paperboard	United States	Recycled Paperboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	RPTA FDA Certificate of Compliance
Riverville	United States	Containerboard			SFI Certified Sourcing (C0035516-FS5) SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) FSC Controlled Wood	RPTA FDA Certificate of Compliance
Santa Clara Containerboard	United States	Containerboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	RPTA FDA Certificate of Compliance
Sweetwater Paperboard	United States	Coated and Uncoated Recycled Paperboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	RPTA FDA Certificate of Compliance
Tacoma Paperboard	United States	Recycled Paperboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539)	RPTA FDA Certificate of Compliance

					PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	
Tama Paperboard	United States	Coated Recycled Paperboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	RPTA FDA Certificate of Compliance
Taylors Paperboard	United States	Recycled Paperboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	RPTA FDA Certificate of Compliance
Wisconsin Paperboard	United States	Recycled Paperboard			SFI Chain of Custody (C0035516-CC8) FSC Chain of Custody (FSC-C003539) PEFC Chain of Custody (C0035516-PE8) RPA100 Certificate	RPTA FDA Certificate of Compliance

## Paper Packaging and Services Facilities – CorrChoice

Facility	Country	Products Produced	Quality	Safety	Environmental	Food Safety
CorrChoice Cincinnati	United States	Corrugated Sheets			SFI Chain of Custody	
CorrChoice Mason	United States	Corrugated Sheets		OSHA MVPP Star	SFI Chain of Custody FSC Chain of Custody	
CorrChoice Louisville	United States	Corrugated Sheets		OSHA Sharps	SFI Chain of Custody	Primus Food Safety Certificate
CorrChoice Massillon	United States	Corrugated Sheets			SFI Chain of Custody FSC Chain of Custody	
CorrChoice Concord	United States	Corrugated Sheets			SFI Chain of Custody	

## Paper Packaging and Services Facilities – Industrial Products Group (IPG)

Facility	Country	Products Produced	Quality	Safety	Environmental	Food Safety
Saginaw	United States	Industrial Products Group	ISO 9001:2015			
Salt Lake City	United States	Industrial Products Group	ISO 9001:2015			

## Soterra LLC – Land Management Business

Facility	Country	Products Produced	Quality	Safety	Environmental	Food Safety
Pine Grove	United States	Land Management Services			SFI certified	
Purvis	United States	Land Management Services			SFI certified	
Grove Hill	United States	Land Management Services			SFI certified	



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